



SERVICE LETTER

No. 530

Piper Aircraft Corporation

Lock Haven, Pennsylvania, U.S.A.

May 23, 1969

Subject: Hydraulic Fluid Level Gauge "O" Ring Replacement

Models Affected: PA-31 and PA-31-300 Navajo

Serial Numbers Affected: 31-300 to 31-345 incl., 31-347 to 31-357 incl., 31-359 to 31-384 incl., 31-386 to 31-406 incl., 31-408 to 31-422 incl., 31-426 to 31-428 incl., 31-430, 31-431, 31-433 to 31-437 incl., 31-439, 31-442 and 31-444

Compliance Time: Prior to but not later than the next 100 hours of operation

Purpose: To provide an improved "O" Ring seal for the hydraulic fluid level gauge assembly (part number 43725-00).

Instructions: Remove existing "O" Ring (part number 484 805) from hydraulic fluid level gauge assembly, and install "O" Ring part number 484 815 (see sketch on reverse side of this letter for details).

Material Required: One (1) each "O" Ring, Piper part number 484 815

Availability of Parts: Piper Dealer

Material Allowance: One (1) each "O" Ring, Piper part number 484 815; comply with Service Publication Compliance/Credit Request procedure.

Labor Allowance: Not applicable

Material Allowance Termination Date: February 28, 1970

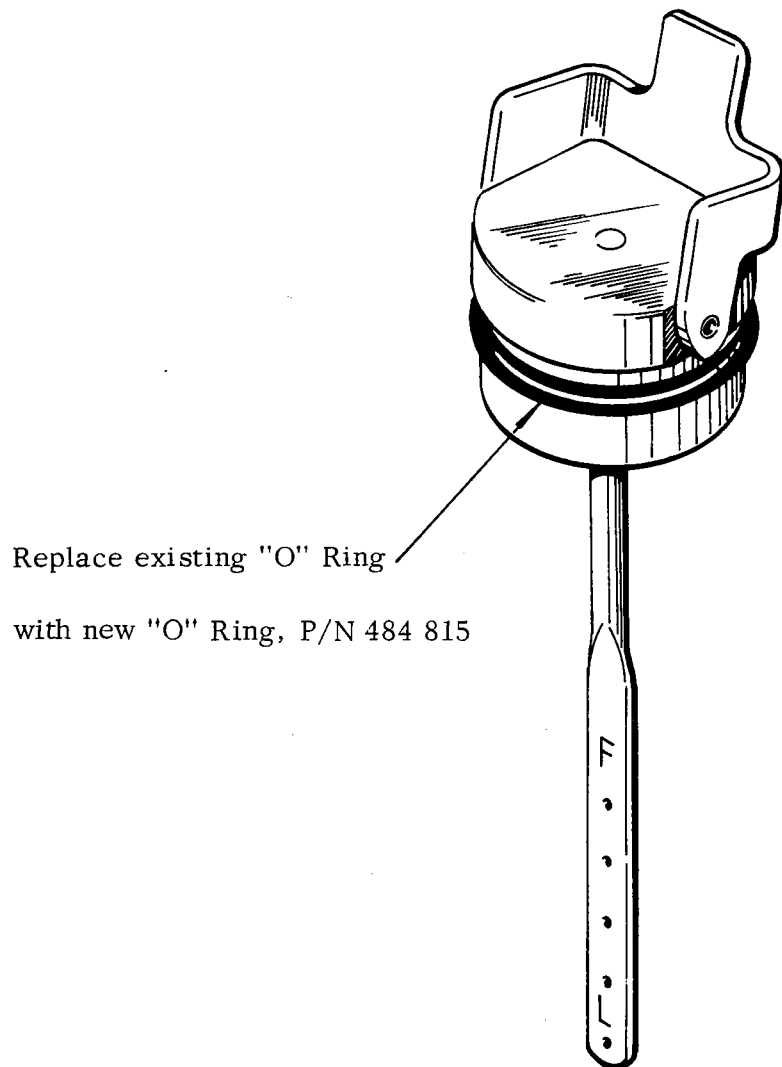
Disposition of Parts in Stock:

<u>Part Number</u>	<u>Nomenclature</u>	<u>Quan. (per aircraft)</u>	<u>Code</u>
484 805	"O" Ring	1 each	D

Disposition of Replaced Parts:

<u>Part Number</u>	<u>Nomenclature</u>	<u>Quan. (per aircraft)</u>	<u>Code</u>
484 805	"O" Ring	1 each	D

(over)



Hydraulic Fluid Level Gauge Assembly, P/N 43725-00

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